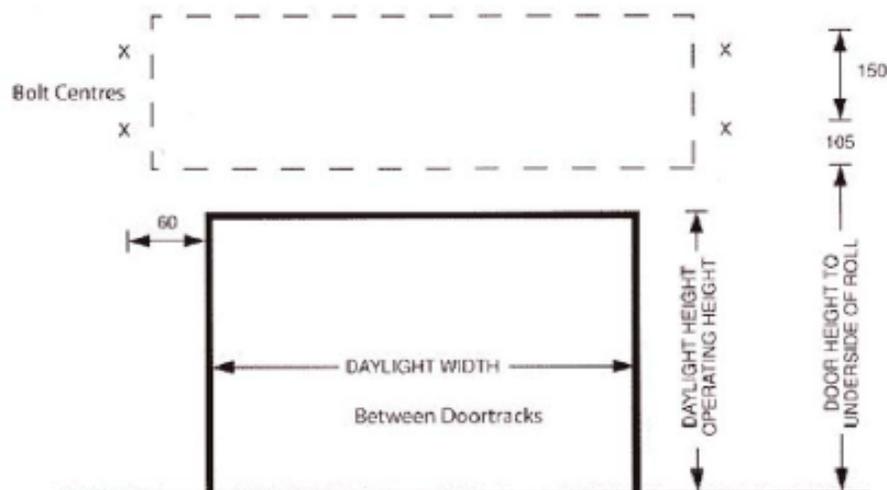
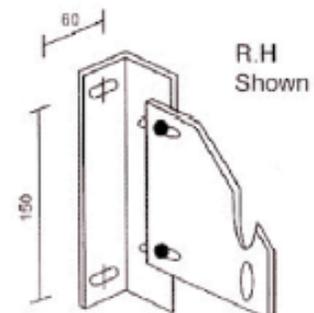


## 1. READ INSTRUCTIONS FIRST

2. The following steps are a guide only, but are the recommended option.
3. Unpack the door. Be careful not to remove the main strap from around the centre of the roll (blue band).
4. Check the opening is square and the dimensions are correct. Ensure sufficient head room and side room.
5. Mark door bracket positions as set out below. Bracket measurements are taken from door height (under side of roll) which may not be opening height as in the case with mullions and suspended ceilings. The daylight width is taken as the distance between the door tracks which may be set back from the opening, as in the case with chamfered columns. In all, work to the sizes given on this page, not to what you find on site.

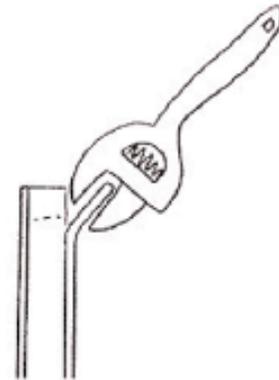


6. Assemble door brackets making sure that you have one left and one right hand per door. Adjust plate on angle to suit roll size of door. This will need re-adjusting once the door is attached and tensioned. Fit bracket plate on door side of bracket angle and nut on the outside (see detail).
7. Screw bracket assembly to bulkhead ensuring that it is into solid fixing. The distance between bracket plates is approximately  $\text{DAYLIGHT WIDTH} + 160$  on spring balanced doors. Check brackets are level.



8. Lift door onto brackets and bolt tension plate on shaft to the bracket (m10 x 25 setscrew). Rotate door downwards approximately 3 full turns. Cut strap around roll and bring screen door down about 1/3.  
Be careful not to allow it to spring back up until door stops are fitted.  
The door when balanced correctly should not fall or spring back up under its own weight.  
Readjust the door bracket plates in or out so that the roll is no further away from the bulkhead than 10mm when the door is fully up.

9. Flair top of tracks, plumb and screw tracks to wall. The door is made specifically to the width given and will not operate correctly if the tracks are not fitted exactly to this measurement apart. Too narrow and the door will bind, too far apart and the door will not lock. Doors over 3000 high should have guides packed off wall towards the centre of roll to make operation easier. **Refer to data sheet 1B.** This will also minimise bow of screen across opening at ceiling height.



10. Rivet door stops to bottom bar approx. 50mm in from each end and flush with bottom of door.  
Roll door down guiding screen into tracks. Screen may have shifted on drum in transit.  
When the door is fully down, adjust screen central to tracks by pushing top of screen across.  
Check doors lock freely, if not adjust lock hole height in guides to suit.  
NOTE. If door installed before flooring is laid, allow for this by lifting door tracks before attaching to wall.  
Check lock hole in track is not obstructed.  
ALWAYS CONTROL OPERATION OF DOOR. USE POLE PROVIDED.

11. **Mullions:** Treat each door as a separate opening. When fitting tracks fit mullion first. The join on the mullion must be below the bottom bar on door in order for it to be removable. Refer to attached instruction sheet.

12. **Motorised Doors:** Refer to attached instruction sheet.